

DESCRIPTION:

SOBIL QUEN HT-12 is specially formulated Vacuum Quenching Oil blended from selective hydro treated base oils and modern & effective anti-oxidation, wetting and anti-foam additives.

APPLICATION:

SOBIL QUEN HT-12 is suitable for accelerated quenching at temperatures from 80°C to 140°C to produce uniformly well hardened parts with minimum distortion.

Note: The oil can be used for oil bath temperature between 100°C and 180°C.

ADVANTAGES:

SOBIL QUEN HT-12 Offers the following benefits:

- Marked Oxidation stability
- Outstanding Thermal stability
- Low sludge formation
- Excellent cooling
- Exceptional bright finish.
- Reduce internal stresses.
- Long bath life.

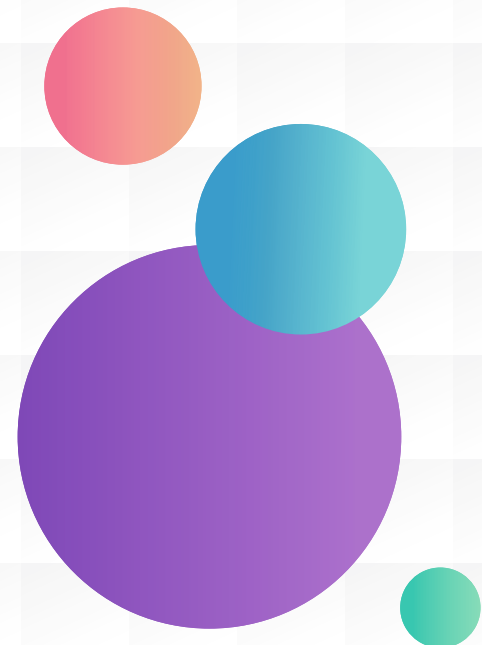
Guru Ram Lubricants

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PROPERTIES	ASTM TEST METHOD	TYPICAL VALUES
Appearance	Visual	Bright & Clear
Colour ASTM	D1500	3.5(Max)
Kin. Viscosity @ 40°C, cSt	D445	11.00 to 13.00
Viscosity Index	D2270	95(Min)
Total Acid Number, Mg KOH/gm of oil	D664	0.5(Max)
Flash Point, COC, °C	D92	240(Min)
Moisture/Water Content, ppm	D1744KF	100(Max)

The above details are typical results of normal production and variations in these characteristics may occur. The information contained herein is subject to change without notification. All recommendations and suggestions are without guarantee and the manufacturers do not accept liability for any loss or damage, however arising, which results directly from the use of such information, nor do we offer any warranty.

STORAGE:

Store the products indoors and avoid direct sunlight or heat. Please keep the container in closed condition always.

ENVORNMENT, HEALTH AND SAFTEY:

- ◆ Do not dispose the used oil to soil, drains and water. Dispose the used oil through authorized collection point.
- ◆ This product is unlikely to present any safety & health hazard when properly used in the recommended application.
- ◆ Avoid contact with skin and eyes. After skin contact, wash with water and soap.

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